



**Resists Moisture**



**Quick Setting**



**Low Pressure Build**

# WINDOW & DOOR

Titebond® WeatherMaster™ X-TREME Window & Door low pressure one-component polyurethane foam sealant is a high yield, closed cell, low pressure build window and door foam sealant. It complies with AAMA 812 and will not bow or distort windows or doors. X-TREME Window & Door is designed to resist moisture and mold problems.

- **X-TREME TEMPERATURES 0° TO 100° F**
- **ELIMINATES MOISTURE – WILL NOT BOW WINDOWS**
- **PREVENTS MOISTURE & MOLD PROBLEMS**
- **GREENGUARD GOLD CERTIFIED**
- **COMPLIES WITH AAMA 812**
- **HIGH YIELD FORMULA**

## SPECIFICATIONS

• ASTM D1622; ASTM C518; ASTM E283; ASTM D1621;  
ASTM D21216; ASTM D2856; UL GREENGUARD GOLD; UL

## PHYSICAL AND CHEMICAL CHARACTERISTICS:

**Type:** Low pressure and low pressure building, one-component, polyurethane foam sealant

**Flashpoint:** -156° F (-68.9° C), estimated based on the liquefied petroleum gas (Hydrocarbon HC)

**Freeze/Thaw Stability:** Stable

**Reactive VOC:** 165 g/L

**Density-Gun Foam:** 1.00 lbs/ft<sup>3</sup> (16 kg/m<sup>3</sup>)

**Density-Straw Foam:** 1.10 lbs/ft<sup>3</sup> (17.6 kg/m<sup>3</sup>)

**K-Factor:** 0.213 BTU · inch/ (ft<sup>2</sup> · h · °F)

**R-Value:** 4.70 per Inch

**Air Barrier Properties (estimated):** @1.57 psf (75 Pa)

**Compressive Strength:** 6.38 psi (43.9 kPa)

**Durability:** Passes

**Dimensional Stability:** ± 5%

**Closed-Cell Content:** 68%

**LIMITED WARRANTY:** Buyer assumes all risks of use, handling and storage of product not in strict accordance with label directions. Liability for any incidental or consequential damage or loss is specifically excluded at all times. Any implied warranty of merchantability or fitness for particular use is excluded. Seller will not accept liability for more than product replacement.



**R38698 CAULKINGS AND SEALANTS**  
SURFACE BURNING CHARACTERISTICS APPLIED TO  
INORGANIC REINFORCED CEMENT BOARD - 3922  
**FLAME SPREAD: 25 SMOKE DEVELOPED: 50**  
Tested as applied in three 34" heads 5" OC covering 12.5%  
of the exposed test sample area. The manufacturer makes the  
following statement: "The numerical flame spread rating is not  
intended to reflect hazards by this or any other material  
under actual fire conditions."

# WINDOW & DOOR

| Product # | Size   | Weight       | UPC          | Case UPC       | Units Per Package | Packages Per Pallet |
|-----------|--------|--------------|--------------|----------------|-------------------|---------------------|
| 8531      | 12 oz. | 14 lbs./Case | 037083085310 | 10037083085317 | 12                | 75                  |
| 8532      | 24 oz. | 24 lbs./Case | 037083085327 | 10037083085324 | 12                | 48                  |

## APPLICATION INSTRUCTIONS

**24 oz. - Dispensing Unit only application method:** Shake well, attach the container to X-TREME Dispensing Unit and begin dispensing. The Dispensing Unit can be metered by pulling the trigger for the desired rate, or with the metering screw located in the back. Foam application can be interrupted when needed as outlined in the instructions and the Dispensing Unit will be ready for immediate re-use, as long as it remains attached to a pressurized container. An empty gun foam container must be replaced with a new container.

**12 oz. - Straw foam application method:** Shake well, attach the straw, invert the container and begin dispensing. By activating the adapter lever carefully, the extrusion rate can be regulated.

**Working Surfaces:** Surfaces must be clean, dry, free of loose particles, and free of dust, grease, and mold release agents. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability prior to using product on your application.

## LIMITATIONS

- This product is extremely flammable when dispensing.
- Carefully review cautions.
- Optimal product temperature is 65° - 80° F (18° - 27° C).
- Clean oil, dust and grease off surfaces to be foamed.
- Wear appropriate safety glasses, gloves and protective clothing. Consult SDS for product safety information.
- Make sure to cover surrounding surfaces.

For questions, please call our Help Line at 1.800.347.4583 or visit us at [Titebond.com](http://Titebond.com).

## CAUTION STATEMENT

**DANGER:** Extremely flammable aerosol. Contains gas under pressure-may explode if heated. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause harm to breast-fed children. May cause respiratory irritation. May cause damage to organs through prolonged or repeat exposure. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames and hot surfaces. No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Avoid breathing vapors or fumes. Do not get in eyes, on skin, or on clothing. Wash hands and other skin areas exposed to material thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, protective clothing, and eye protection. In case of inadequate ventilation, wear respiratory protection. **FIRST AID:** IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs, get medical attention. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms call a POISON CENTER or doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if any and continue rinsing. If irritation persists: Get medical advice/attention. **FIRE:** In case of fire: Use water fog, foam, dry chemical, or carbon dioxide for extinction. Eliminate all ignition sources if safe to do so. Store in a well-ventilated area. Protect from sunlight. Do not expose to temperatures exceeding 50° C/ 122° F. Dispose of contents and container in accordance with applicable local, regional, national, or international regulations.

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**Franklin International**

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